

Work Order ID 55762

January 29, 2010 1:39:41 PM



Page 1

Item ID: D3800-3-100

Accept



Setup Start



Revision ID:

Stop



Item Name: Hook and Loop Strip (1" Hard)

Start Date: 1/29/10 Start Qty: 75.00



Cust Item ID:

Required Date: 2/01/10 Req'd Qty: 75.00



Customer:

Reference:

Approvals: Process Plan: *u*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3800

Rev B

100

0.00



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: *11277*

Purchase Part Number: 9776K97 (5FT), 9776K113(10FT), 9776K13(15FT), 9776K23(30FT), 9776K117 (50FT), 9776K33(75FT), 9776K93(combination pack)

Supplier: McMASTER CARR Certificate of conformity is required

PM 10-1-29

75

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

Ensure Material Release Note is attached

Rec'd 1/29/10

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Page 2

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Date:

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Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

=> S.10.10.10.2

x

Quality Control

130

Identify as per dwg & Stock Location: 89

0.00



Packaging

Memo

0.00

10/12/13 625

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

10/02/04

Quality Control

mk
10-2-3

Picklist Print

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Page 1

Work Order ID: 55762



Parent Item: D3800-3-100



Parent Item Name: Hook and Loop Strip (1" Hard)

Start Date: 1/29/10

Required Date: 2/01/10

Comments: IPP Rev:A 08-10-21 revB as per dwg DD verified by:EC

Start Qty: 75.00

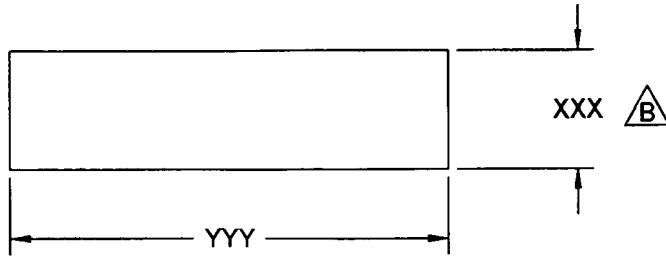
Required Qty: 75.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
9776K93		Purchased	No			100	Each	0.0000	75.0000			
Flame retardent nylon Hook & Loop												



01/29/10

SPECIFICATION CONTROL DRAWING



DESCRIPTION: HOOK AND LOOP STRIP WITH ADHESIVE BACK

SPECIFICATION: D3800-1-XXX-YYY LOOP STRIP (ie. SOFT VELCRO STRIP) $\triangle B$
 D3800-3-XXX-YYY HOOK STRIP (ie. HARD VELCRO STRIP) $\triangle B$

WHERE 'XXX' IS WIDTH IN HUNDREDTHS OF AN INCH
 AND 'YYY' IS LENGTH IN TENTHS OF AN INCH

EG. 1" WIDE BY 2.5" LONG LOOP STRIP = D3800-1-100-025
 2" WIDE BY 10.0" LONG HOOK STRIP = D3800-3-200-100

PART NUMBER	WIDTH	PURCHASE	
D3800-1-100-YYY LOOP STRIP	1.0	McMASTER CARR P/N: 9776K122, 9776K126, 9776K18, 9776K28, 9776K131, 9776K38	$\triangle B$
D3800-3-100-YYY HOOK STRIP	1.0	McMASTER CARR P/N: 9776K97, 9776K113, 9776K13, 9776K23, 9776K117, 9776K33	$\triangle B$
D3800-1-100-YYY & D3800-3-100-YYY (PURCHASED AS COMBINATION PACK)	1.0	McMASTER CARR P/N: 9776K72, 9776K76, 9776K79, 9776K84, 9776K88, 9776K93	$\triangle B$
D3800-1-200-YYY LOOP STRIP	2.0	McMASTER CARR P/N: 9776K123, 9776K127, 9776K19, 9776K29, 9776K132, 9776K39	
D3800-3-200-YYY HOOK STRIP	2.0	McMASTER CARR P/N: 9776K98, 9776K114, 9776K14, 9776K24, 9776K118, 9776K34	
D3800-1-200-YYY & D3800-3-200-YYY (PURCHASED AS COMBINATION PACK)	2.0	McMASTER CARR P/N: 9776K73, 9776K77, 9776K81, 9776K85, 9776K89, 9776K94	

NOTES:

- 1) MATERIAL: WOVEN NYLON HOOK AND LOOP WITH ADHESIVE BACK
 BEIGE COLOR
 ACCEPTABLE SUPPLIERS PER ABOVE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

RELEASED
 08-10-19 MP

B	ADD 1" WIDTH OPTION. "XXX-YYY" WAS "XXX", ADD ADDITIONAL McMASTER PART NUMBERS	CP	08.09.09
A	NEW ISSUE	CP	08.06.18
REV.	DESCRIPTION	BY	DATE
DESIGN	GP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	GP		
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	E	D3800	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	HOOK AND LOOP STRIP	NTS
DATE	08.09.09	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

15762



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO11277**

Purchase Order Date 1/29/10

PO Print Date 1/29/10

Page Number 1 of 1

Order From :

VU-MCM001

MCMaster-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	330 995 5500	Requisition Nbr	
Vendor Fax	330 995 9600	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	USD
		FOB	

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	9776K93	Flame retardent nylon Hook & Loop	2/01/10 Yes	75.00 Each	FedEx PI collect	\$1.2608	\$94.5

PO Total: \$94.5

PO Instructions:

FedEx acct# 1517 9324 0

Change Nbr: 1

Change Date: 1/29/10

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable



Purchase Order
PO11277

Page 1 of 1

200 Aurora Industrial Parkway
Aurora OH 44202
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

McMaster-Carr Number
5414694-01

01/29/2010

Line	Description	Ordered	Shipped
1	9776K93 Flame-Retardant Nylon Hook and Loop, 1" W X 75' L, Adhesive Back, Beige, Packs of 75	1 Pack	1
	Unit Price:	\$94.56	
	Extended Price:	\$94.56	

				INST
1 - 455 - 09	43 - 03	K93	1 PK	1

Charges for this shipment

Merchandise Amount: \$94.56
Total: \$94.56

5
10/29/10

Dart Aerospace Ltd

EXP
INV
NAFTA

2 lbs
1 line

FW1WBP10
01/29/2010
12:55/13:17
518
Cycle 41

0102947335802

